



## KYDEX® 100

*Offering superior performance in formability, rigidity, impact resistance, fire retardance, and electrical resistance*

### GENERAL INFORMATION:

Super tough, durable KYDEX 100, a proprietary alloy sheet, brings new dimensions to thermoformers in: formability, rigidity, breakage resistance, chemical resistance and fire retardancy. This high performance thermoplastic sheet is available in a wide range of standard and customer colors, textures, and sheet sizes. It is Underwriters Laboratories, Inc.® recognized for UL Std 94 V-0/5V and UL 746C and has 18 ft-lbs./in (953 J/m) Notched Izod impact resistance.

### FEATURES:

**SUPERIOR FORMABILITY** – For deep or hard to form parts or where good finished detail is required. KYDEX 100 is unsurpassed.

**RIGIDITY** – KYDEX 100 is more rigid than most other thermoplastics resulting in parts that will deform less when loaded.

**BREAKAGE RESISTANCE** – With a high Notched Izod impact resistance, KYDEX 100 offers unsurpassed resistance to breakage.

**CHEMICAL RESISTANCE** – KYDEX 100 meets the highest standard for chemical resistance for thermoplastic materials.

**FIRE RETARDANCE** – KYDEX is recognized by Underwriter’s Laboratories, Inc.® for Standard 94 V-0 and 5V and UL 746C in all gauges and colors.

**THERMOFORMABILITY** – Excellent forming properties results in uniform wall thicknesses and crisp detail, plus easy machining and fabricating using conventional methods, further expanding finished part possibilities.

**ELECTRICAL PROPERTIES** – KYDEX 100 exhibits a Dielectric Strength of 565 V/mil and a Dielectric Constant of 3.13 @1000 Hz, 2.78 @1 MHz, 2.46 @800MHz, 2.42 @1.9 GHz, 2.67 @ 5GHz, and 2.7 @20 Ghz.

**RIPH** - KYDEX is endorsed by the Royal Institute of Public Health for conformance to the standard of Hygienic Merit

Property	Test Method	Typical Value <sup>1</sup>
Specific Gravity	ASTM D-792	1.35
Tensile Strength	ASTM D-638	6,100 psi 42 MPa
Elongation, %	ASTM D-638	160
Flexural Strength	ASTM D-790	9,100 psi 63 MPa
Modulus of Elasticity	ASTM D-790	335,000 psi 2310 MPa
Notched Izod Impact Resistance, @ 73 °F (23 °C)	ASTM D-256	18 ft-lbs./in 953 J/m
Rockwell Hardness (R Scale)	ASTM D-785	94
Coefficient of Linear Thermal Expansion	ASTM D-696	4.2x10 <sup>-5</sup> °F 7.56 X 10 <sup>-5</sup> /°C
Heat Deflection Temperature (HDT) @ 264 psi (1.8Mpa) annealed	ASTM D-648	173 °F 79 °C
Flammability: Underwriter’s Lab. Component Recognition	UL Standard 94 <sup>2</sup>	V-0,5V <sup>3</sup>
Motor Vehicle Safety Standard	MVSS 302	Pass
Federal Aviation Administration	FAR 25.853(a)	Pass <sup>3</sup>
BS 476 Part 6		Class 1
BS 476 Part 7		Class 1
EC 95/28/EG		Pass (1-6 mm)
DIN 5510-2		.9 mm(S4,ST2,SR2) 6.5 mm(S4,ST2,SR2)
DIN 4102-B1		Pass at .7mm

<sup>1</sup>All values based upon .125" (3.17mm) sheet unless otherwise specified.

<sup>2</sup>Underwriter’s Laboratories Inc., File E115252

<sup>3</sup>All gauges .028" (0.71 mm) and above. Not intended for specification purposes.

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